COMPANY: H&M Hennes & Mauritz AB
COUNTRY: Turkey
FACTORY CODE: 440076178HV
MONITOR: Bayramhan Boyer
AUDIT DATE: December 24, 2010
PRODUCTS: Leather Belts, Wallets, Bracelets, and Hair Ribbons
PROCESSES: Cutting, Knitting, Sewing, Finishing, Packing
NUMBER OF WORKERS: 69 registered workers, 21 apprentices

*To read the original IEM report of this factory, please visit the FLA website [here](#).
For an explanation on how to read this report, please visit the FLA website [here](#).
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Wages, Benefits and Overtime Compensation: Holidays, Leave, Legal Benefits and Bonuses

WBOT.5 Employers shall provide all legally mandated holidays, leave, benefits and bonuses, such as official holidays, annual leave, sick leave, severance payments and 13th month payments, to all eligible workers within legally defined time periods. In addition, all leave and bonuses shall be calculated correctly. (S)

Noncompliance

Explanation: Apprentices are working as regular employees (45 hours/week). Schooling is not provided, and there are no master trainers employed in the factory. Also, they are not allowed to use their annual leaves as they are entitled (only 14 days like regular workers). The legally required documentation about apprentices is missing (personnel files, working contracts, health records, etc.).

References: Vocational and Technical Training Law 05.06.1986 Official Gazette No: 19139 Article: 26 Vocational and Technical Training Law 05.06.1986 Official Gazette No: 19139 Article: 11-12 Vocational and Technical Training Regulation 03.07.2002 Official Gazette No: 24804 Article: 26

Plan Of Action: We require the factory to follow the local laws regarding protection of apprentices. We will encourage factory to set up policy and procedure on how to meet legal requirements regarding apprentices, including working hours, annual leave conditions, personnel files, working contracts, health records and suitable workstations, as well as proper and timely physical examinations.

Deadline Date: 12/01/2011

Supplier CAP: The factory has 11 apprentices now, 2 of them are young. Apprentices work from 8am until 5:30pm, with 2 tea breaks (15 minutes each) and 1 hour for lunch, 5 days (and 40 hours) a week. Factory applied for teacher, but apprentice school declined this application. One worker in the facility is attending master trainee courses and will get master trainee certificate within 6-7 months, meaning the end of 2011.

Supplier CAP Date: 12/01/2011
Action Taken: As of March 22, 2010, the supplier informed us that there are 84 registered workers and 7 apprentices in the facility (2 of them are young and will complete their ages on August 25, 2010). Facility has application to establish a theoretical class for 7 apprentices; however, apprenticeship school declined this application since they cannot open a class for this number of apprentices. Management stated that apprenticeship school gives diplomas to apprentices without completing their theoretical education. Management stated that after young apprentices complete their ages on August 25, 2010, they will not hire any young apprentices. Also, management stated that supplier had begun to provide 1 month paid annual leave to apprentices as required by apprenticeship law. On March 3, 2010 we conducted an audit at [Factory name]. As per our controls there are 88 employees, 7 of them are apprentices (2 of them are young and will complete their ages on August 25, 2010). They did not hire any young apprentices since the last audit. Young workers work 8 hours per day and 40 hours per week, they do not stay for overtime. Also, they provide 1 month paid annual leave to apprentices as required by apprenticeship law. Apprentices have personnel files, working contracts and health records. As of May 2011, factory noted that the missing documents for the apprentices (termination documents) will be kept from now on.

Plan Complete: No

Plan Complete Date:

Action Verified: No

Action Verified Text:

ONGOING:

1. Completed. The work hours of apprentices have been lowered to the legal limit.

2. Ongoing. One worker in the facility is attending a master trainer course as there are no master trainers in leather textiles in [City name].

3. Completed. While the number of apprentices has been significantly lowered, the facility has also not hired any young apprentices. The facility is now providing the legally mandated annual leave to all workers.

4. Ongoing. The facility has started to keep up-to-date schooling documentation for all apprentices, but is still missing some termination documentation.
Follow-up Plan of Action: We require the factory to follow the local laws regarding protection of apprentices. We will encourage factory to set up policy and procedure on how to meet legal requirements regarding apprentices, including working hours, annual leave conditions, personnel files, working contracts, health records and suitable workstations, as well as proper and timely physical examinations.

Child Labor: Legal Compliance (Apprenticeships and Vocational Training)

CL.10 Employers shall comply with all regulations and requirements of apprentice or vocational education programs, and shall be able to document to monitors that these are legally recognized programs. Informal arrangements of any kind are not acceptable. (P)

Noncompliance

Explanation: 1. Apprentices are working as regular employees (45 hours/week). Schooling is not provided, and there are no master trainers employed in the factory. Also, they are not allowed to use their annual leaves as they are entitled (only 14 days like regular workers). The legally required documentation about apprentices is missing (personnel files, working contracts, health records, etc.).

References: Vocational and Technical Training Law 05.06.1986 Official Gazette No: 19139 Article: 26 Vocational and Technical Training Law 05.06.1986 Official Gazette No: 19139 Article: 11-12 Vocational and Technical Training Regulation 03.07.2002 Official Gazette No: 24804 Article: 26

2. Number of apprentices is too high and their ratio to regular employees is around 30%, way above the legal limit.

Reference: Vocational and Technical Training Law 05.06.1986 Official Gazette No: 19139 Article: 18

Plan Of Action: We require factory to follow the local laws regarding protection of apprentices. We will encourage factory to set up policy and procedure on how to meet legal requirements regarding apprentices, including working hours, annual leave conditions, personnel files, working contracts, health records and suitable workstations, as well as proper and timely physical examinations.
Deadline Date: 12/01/2011

Supplier CAP: The facility knows the legal requirement is 10% and applies this percentage. As of Monday, March 22, 2010, supplier informed us that there are 84 registered workers and 7 apprentices in the facility (current situation is 8.3%). They have also sent us related documents regarding apprentices and we confirmed it according to these documents. One worker in the facility is attending master trainee courses, and he will get master trainee certificate within 6-7 months, meaning the end of 2011.

Supplier CAP Date: 12/01/2011

Action Taken: On March 5, 2010, we conducted an audit at [Factory name]. As per our controls there are 88 employees and 7 of them are apprentices (2 of them are young and will complete their ages on August 25, 2010). They did not hire any young apprentices since the last audit. Young workers work 8 hours per day and 40 hours per week, they do not stay overtime. Also, they provide 1 month paid annual leave to apprentices as required by apprenticeship law. However, there still is no schooling provided nor master trainers employed in the factory.

Plan Complete: No

Plan Complete Date:

Action Verified: No

Action Verified Text: ONGOING:

1. Ongoing. One worker in facility is attending master trainer course as there are no master trainers in leather textiles in [City name.]

2. Completed. The apprentice files have been completed and kept up to date by the new personnel manager.

Action Verified Date: 12/24/2010
Follow-up Plan of Action: We require factory to follow the local laws regarding protection of apprentices. We will encourage factory to set up policy and procedure on how to meet legal requirements regarding apprentices, including working hours, annual leave conditions, personnel files, working contracts, health records and suitable workstations, as well as proper and timely physical examinations.

Code Awareness:
GEN.3 Develop a secure communications channel, in a manner appropriate to the culture and situation, to enable Company employees and employees of contractors and suppliers to report to the Company on noncompliance with the workplace standards, with security that they shall not be punished or prejudiced for doing so.

Noncompliance Explanation: There is no established complaint channel between workers and FLA member company.

Plan Of Action: During our audits and follow-up visits in factories, H&M compliance staff conducts interviews with workers. During these interviews we hand out business cards with our contact information. The number we provide on the card is a mobile number which workers can call or SMS and put forward their grievances directly to us. We also encourage the workers interviewed to spread our contact information to other workers. Further, we support factory in building a dialogue system in order to have a system for the workers to put forward their grievances to management. During our audits and follow-up visits we check the function of these systems.

Deadline Date: 01/01/2011

Action Taken:

Plan Complete: No

Plan Complete Date:
Action Verified: No

Action Verified Text: PENDING: There has been no action taken in the establishment of a complaint channel between workers and the FLA member company; the workers interviewed were not aware of a possibility of a complaint channel or its route.

Action Verified Date: 12/24/2010

Follow-up Plan of Action: During our audits and follow-up visits in factories, H&M compliance staff conducts interviews with workers. During these interviews we hand out business cards with our contact information. The number we provide on the card is a mobile number which workers can call or SMS and put forward their grievances directly to us. We also encourage the workers interviewed to spread our contact information to other workers. Further, we support factory in building a dialogue system in order to have a system for the workers to put forward their grievances to management. During our audits and follow-up visits we check the function of these systems.
Health and Safety: Document Maintenance/Worker Accessibility and Awareness

H&S.2 All documents required to be available to workers and management by applicable laws (such as health and safety policies, MSDS, etc.) shall be made available in the prescribed manner and in the local language or language(s) spoken by the workers if different from the local language. (P)

Noncompliance

Explanation:  MSDS forms for some chemicals were missing. (Dyeing and finishing chemicals)


Plan Of Action:

H&M requires factory to ensure that their chemical supplier provides chemicals correctly labeled, along with correct MSDS. MSDS need to be accessible both in the workplace and where chemicals are stored. Factory needs to develop a system to ensure correctness of chemical labeling, hazardous symbol(s), storage (should be stored in accordance with their flammability and reactivity requirements as mentioned in MSDS) and handling. Further, and of utmost importance, information on MSDS must be implemented through training/education of workers handling chemicals (on precautions, correct handling, storing and use of protective equipment).

Deadline Date: 11/30/2009

Supplier CAP: Separate chemical warehouse will be constructed and chemical warehouse will be used only by authorized people. Stickers will be put on the chemicals that show they are dangerous. MSDS form will be provided.

Supplier CAP Date: 11/30/2009

Action Taken: On May 3, 2010 we have conducted an audit at [Factory name]. As per our controls, necessary MSDS for chemicals have been provided as per Chemical Abstracts Numbers (CAS) and they were available in the unit. There were no banned chemicals as per H&M requirements.

Plan Complete: No

Plan Complete Date: 
Action Verified: Yes

Action Verified Text:
COMPLETED: Facility has hired an H&S Specialist, [Employee name]. Working with the H&S specialist, facility has gathered all MSDS for chemicals used and posted them in the area where the chemicals are stored and in use. Also, H&S specialist is in the process of developing a simple visual chemical safety data sheet to be hung.

Action Verified Date: 12/24/2010

Health and Safety: Health and Safety Management System

H&S.5 The health and safety policy shall contain the framework for a comprehensive health and safety management system within which employers’ responsibilities and workers’ rights and duties, various responsibilities of designated personnel, procedures that enable workers to raise health and safety concerns and procedures for reporting death, injury, illness and other health and safety issues (for instance, near-miss accidents) are clear and regularly tested and reviewed. (P)

Noncompliance

Explanation: H&S Committee did not have an engineer or a technician as a member. H&S Committee was not active and members were not doing regular checks in facility to check working conditions, personal protection equipment (PPE) selection and usage. Topics covered on H&S Committee meetings were too broad and they didn't cover most of the H&S topics as per relevant regulations.


Plan Of Action:
H&M encouraged factory to set up and maintain an efficient H&S Committee and develop an effective control system regarding all health and safety conditions in the factory. This committee should be established and work according to law (members of committee should be selected according to law, committee should do regular checks on the health and safety conditions in the factories, necessary improvements must be done and monitored by this committee, according to the mentioned health and safety topics at related regulation, etc.). Also, an engineer or technician should be employed in this committee according to law.
Deadline Date: 11/30/2009

Supplier CAP: Related regulation will be investigated.

Supplier CAP Date: 11/30/2009

Action Taken: On May 3, 2010 we have conducted an audit at [Factory name]. As per our controls, there was neither progress nor action taken on this violation.

Plan Complete: No

Plan Complete Date:

Action Verified: Yes

Action Verified Text: COMPLETED: Facility has hired an H&S Specialist, [Employee name]. Working with the H&S specialist, facility has started to conduct H&S Committee meetings in line with regulations. The meeting actions have been carried out by the production manager and H&S specialist resulting in effective H&S improvements.

Action Verified Date: 12/24/2010
Health and Safety: Permits and Certificates

H&S.8 The employer shall at all times be in possession of all legally required and valid permits and certificates related to health and safety issues, such as those related to the purchase and storage of chemicals, fire safety inspections, inspection of machinery, and (chemical) waste disposal. (P)

Noncompliance

Explanation: Factory had neither a working license nor a work permit. (Management was not aware of the legal requirement of the license.).


Plan Of Action: H&M requires factory to ensure they at all times obtain relevant legal permits and licenses such as wastewater permit, working license, work permit and other applicable legal documents.

Deadline Date:

Supplier CAP: We'll apply to local municipality in September 2009.

Supplier CAP Date: 09/30/2009

Action Taken: On May 3, 2010, we have conducted an audit at [Factory name]. As per our controls, facility has work permit and working license.

Plan Complete:

Plan Complete Date: 09/30/2009

Action Verified: Yes

Action Verified Text: COMPLETED: Facility has hired an H&S Specialist, [Employee name]. Working with the H&S specialist, facility has obtained working permit and license.
Health and Safety: Evacuation Requirements and Procedure

H&S.9 All applicable legally required or recommended elements of safe evacuation (such as posting of evacuation plans, the installation and maintenance of an employee alarm and emergency lighting systems, ensuring aisles/exports are not blocked and that workers are not blocked within their workstations, employee education, evacuation procedures, etc.) shall be complied with. Workers shall be trained in evacuation procedures. Alarm systems shall be regularly tested and evacuation drills shall be undertaken at least annually. (S)

Noncompliance

Explanation: The emergency and fire preparedness of the factory are insufficient:

1. Emergency lighting system is not checked periodically;
2. Some illumination equipment is not operational or is missing;
3. The power supply of the fire alarm system is not systematically and centrally connected and is not provided from an independent power source;
4. A number of fire extinguishers are insufficient and easily accessible in some areas.

During factory walkthrough, it was observed that 1 fire extinguisher in the canteen section was empty.

Plan Of Action: H&M believes that only long term commitments to root cause remediation can bring about sustainable solutions to the issues found in factories producing our garments. During this audit cycle we are therefore working with our suppliers and factories producing for us on how to establish or strengthen management systems in the factories. H&M requires that safety in factory is maintained according to local law and our code of conduct. We suggest factory set up a complete health and safety system, by checking that all fire prevention equipment is maintained in good condition; emergency lighting system is checked periodically; sufficient and functional illumination equipment is available and operational; and that fire alarms are installed on all floors, activated by 1 touch of any panic button and functional even in case of electrical power cut.

Deadline Date: 11/30/2009

Supplier CAP: We noted that all noncompliances will be completed.

Supplier CAP Date: 11/30/2009

Action Taken: On May 3, 2010, we have conducted an audit at [Factory name]. As per our controls, there was no sufficient action taken on this violation.

Plan Complete: No

Plan Complete Date:

Action Verified: Yes

Action Verified Date:

Action Verified Text: COMPLETED: Facility has hired an H&S Specialist, [Employee name]. Working with the H&S specialist, the facility has improved fire and emergency preparedness. The periodical emergency lighting system checks are documented, the power supply of the fire system has been supported by an independent power source, number of fire extinguishers raised to sufficient levels and relocated, etc.

Action Verified Date: 12/24/2010
Health and Safety: Safety Equipment and First Aid Training

H&S.10 All safety and medical equipment (such as fire fighting equipment, first aid kits, etc.) shall be available in sufficient numbers throughout the factory, maintained and stocked as prescribed and easily accessible to workers. A sufficient number of workers shall be trained in first aid and fire fighting techniques. (S)

Noncompliance

Explanation: There is no certified personnel/worker on first aid.

Reference: First Aid Regulation Article 16 (22.05.2002/ Official Gazette: 24762)

Plan Of Action: H&M requires that safety in factory is maintained according to local law and our code of conduct. First aid equipment must be available in each factory, and at least 1 person in each department should have training in basic first aid.

Deadline Date: 11/30/2009

Supplier CAP: We will solve this problem ASAP, 4 workers will be sent to first aid education.

Supplier CAP Date: 11/30/2009

Action Taken: On May 3, 2010, we have conducted an audit at [Factory name]. As per our controls, there are 6 certified employees at facility.

Plan Complete: No

Plan Complete Date:

Action Verified: Yes

Action Verified Text: COMPLETED: Facility has hired an H&S Specialist, [Employee name]. Working with the H&S specialist the facility has sent a sufficient number of workers to first aid training and had them certified.
Health and Safety: Chemical Management and Training

H&S.13 All chemicals and hazardous substances shall be properly labeled and stored in accordance with applicable laws. Labels shall be placed in the local language and the language(s) spoken by workers, if different from the local language. Workers shall receive training, appropriate to their job responsibilities, concerning the hazards, risks and the safe use of chemicals and other hazardous substances. (S)

Noncompliance

Explanation: Chemical warehouse was located in production area and chemicals were not stored in accordance with their flammability and reactivity requirements.


Plan Of Action: H&M requires factory to ensure that their chemical supplier provides chemicals correctly labeled, along with correct MSDS. The MSDS needs to be accessible both in the workplace and where chemicals are stored. Factory needs to develop a system to ensure correctness of chemical labeling and hazardous symbol(s); storage (should be stored in accordance with their flammability and reactivity requirements as mentioned in MSDS) and handling. Further, and of utmost importance, information on MSDS must be implemented through training/education of workers handling chemicals (on precautions, correct handling, storing and use of protective equipment).

Deadline Date: 11/30/2009

Supplier CAP: A separate chemical warehouse will be constructed and the chemical warehouse will be used only by authorized people. Stickers will be put on chemicals that show they are dangerous. MSDS form will be provided.

Supplier CAP Date: 11/30/2009
Action Taken: On May 3, 2010, we conducted an audit at [Factory name]. As per our controls, there was neither progress nor action taken on this violation.

Plan Complete: No

Plan Complete Date:

Action Verified: Yes

Action Verified Text: COMPLETED: Facility has hired an H&S Specialist, [Employee name]. Working with the H&S specialist, facility has separated the chemical storage area. The area is only accessed by authorized personnel and all chemicals and containers in area are properly labeled.

Action Verified Date: 12/24/2010
Health and Safety: Machinery Maintenance and Worker Training

H&S.18 All production machinery, equipment and tools shall be regularly maintained and properly guarded. Workers shall receive training in the proper use and safe operation of machinery, equipment and tools they use. Employers shall ensure safety instructions are either displayed/posted near all machinery or are readily accessible to the workers. (S)

**Noncompliance**

**Explanation:** Most of the sewing machines had missing personal protectors such as lower pulley guards and needle protectors (finger and eye). The pressing machines had missing protective covers.


**Plan Of Action:** A safe and healthy working environment should be a priority at all times. H&M requires factory to develop policies and systems to ensure health and safety conditions in factory always are in line with local law and our code of conduct. We will support the supplier to ensure that relevant production machinery is equipped with proper protective devices and to educate workers in when, how and why to use PPE and related equipment.

**Deadline Date:** 11/30/2009

**Supplier CAP:** Protective glasses will be investigated. Only manual snapping machines will be used. Machine protectors will be investigated.

**Supplier CAP Date:** 11/30/2009

**Action Taken:** On May 3, 2010, we conducted an audit at [Factory name]. As per our controls, there was neither progress nor action taken on this violation.

**Plan Complete:** No

**Plan Complete Date:**

**Action Verified:** No
Action Verified Text: COMPLETED: Facility has hired an H&S Specialist, [Employee name]. Working with the H&S specialist, facility has added the necessary protective gear to all equipment. All the moving parts have been covered; all two-hand operations mended and all needle and eye guards have been installed to machinery.

Action Verified Date: 12/24/2010

Health and Safety: Medical Facilities

H&S.21 Medical facilities shall be established and maintained in factories as required by applicable laws. Medical staff shall be fully licensed and recognized under applicable local rules and regulations. An appropriate number of medical staff shall be on duty during all working hours, including any type of overtime, as required under local law. An appropriate stock of medical supplies shall be maintained at all times. Medicines of which the expiration date has passed must be replaced immediately and disposed of in a safe manner. (P)

Noncompliance

Explanation: Workplace health unit is not properly separated and is missing various pieces of equipment such as oxygen tubes and a mobile stretcher. Factory does not employ a nurse or health officer. Workers and apprentices do not have valid periodical health check reports.


Plan Of Action: H&M encourages factory to set up and maintain an efficient H&S Committee and develop an effective control system regarding health and safety conditions in factory. This committee should be established and work according to law (member of committee, should in accordance with law requirement, do regular checks on H&S conditions in the factories, necessary improvements must be done and monitored by this committee, etc.). Factory should establish a health unit and all necessary equipment should be available in this health unit. Also, a nurse or health officer should be employed in this health unit according to law. By this committee, health checks must be conducted on a regular basis according to law. We will encourage factory to set up an effective control system on H&S checks for all workers and apprentices in order to gain sustainability.
**Deadline Date:** 05/31/2011

**Supplier CAP:** We have a doctor who comes 1 day a week. Periodic health controls of apprentices will be done by company doctor regularly. The missing equipment in health unit will be completed. Full time health officer will be investigated. The nearest health clinic is 2 km away from the factory.

**Supplier CAP Date:** 05/31/2011

**Action Taken:** As of Monday, May 3, 2010, supplier informed us that they have still only had a part-time doctor who comes once a week. They have not employed any full-time nurse or health officer yet. On May 3, 2010, we conducted an audit at [Factory name]. As per our controls, facility has taken some actions regarding the violation, but, still they are in progress. Mobile stretcher is available and they hired a doctor who came to the facility once a week. In May 2011, supplier informed us that all necessary equipment is provided for the health unit.

**Plan Complete:** No

**Plan Complete Date:**

**Action Verified:** No

**Action Verified Date:**

**Action Verified Text:** ONGOING: The workplace health unit has been separated from work floor, but unit is not yet fully equipped as Workplace Health Unit Regulation requires.

**Action Verified Date:** 12/24/2010
Follow-up Plan of Action: H&M encourages factory to set up and maintain an efficient H&S Committee and develop an effective control system regarding health and safety conditions in factory. This committee should be established and work according to law (member of committee, should in accordance with law requirement, do regular checks on H&S conditions in the factories, necessary improvements must be done and monitored by this committee, etc.). Factory should establish a health unit and all necessary equipment should be available in this health unit. Also, a nurse or health officer should be employed in this health unit according to law. By this committee, health checks must be conducted on a regular basis according to law. We will encourage factory to set up an effective control system on H&S checks for all workers and apprentices in order to gain sustainability.

Health and Safety: Other - Health and Safety
Other

Noncompliance

Explanation: Health and safety trainings are not in line with related regulation (with regard to General H&S Rules, PPE Usage, Legal Rights and Obligations, Warning Signs, Fire Safety, Ergonomics, etc.).

Reference: Regulation about Health & Safety Trainings of the Employees (Official Gazette No: 25426, 07.04.2004)

Plan Of Action: H&M encourages factory to set up and maintain an efficient H&S Committee and develop an effective control system regarding all health and safety conditions in factory. This committee should plan regular health and safety training for employees and the content of these trainings should be compliance with related laws and regulations.

Deadline Date: 11/30/2009

Supplier CAP: Related regulation will be investigated.

Supplier CAP Date: 11/30/2009
**Action Taken:**
On May 3, 2010, we conducted an audit at [Factory name]. As per our controls, there was neither progress nor action taken on this violation.

**Plan Complete:**
No

**Plan Complete Date:**

**Action Verified:**
Yes

**Action Verified Text:**
COMPLETED: Facility has hired a H&S Specialist, [Employee name]. Working with the H&S specialist, facility has prepared and carried out the necessary H&S training in line with the regulation.

**Action Verified Date:**
12/24/2010

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**Hours of Work: Annual Leave/Determination**

HOW.15 Employers shall not impose any undue restrictions on workers' use of annual leave. The time at which annual leave is taken is determined by the employer in consultation with the worker, taking into account work requirements and the opportunities for rest and relaxation available to the worker. (S)

**Noncompliance**

**Explanation:** New Finding:

Employment contracts of workers bind them to take their annual leaves at a time factory sees fit. There is not an annual leave committee to ensure worker leaves are regulated and fairly dated.

**Plan Of Action:**
Employers shall provide workers with paid annual leave as required under local laws, regulations and procedures.

**Deadline Date:**
05/01/2011
Annual Leave Committee is founded and it started to work in line with the related regulation.

Supplier CAP Date: 05/01/2011

Supplier informed us in May 2011 that they have found an Annual Leave Committee in order to decide workers' leave days fairly.

Plan Complete: No