Description of HP Printer production line

Position I: Install cartridges (must be done in 12 seconds)
- Check the work of prior position (6s)
- Insert cartridge (2s)
- Hang up carton (2s)
- Self inspection (1s)
- Push product to next position (2s)

Position II: Install two screws (must be done in 12 seconds)
- Check the work of prior position (6s)
- Open the product box (2s)
- Install the first screw (2s)
- Install the second screw (2s)
- Turnover the product (2s)
- Push product to next position (2s)

Position III: Install one motor stand and two screws (must be done in 12 seconds)
- Check the work of prior position (6s)
- Install motor stand (2s)
- Install the first screw (2s)
- Install the second screw (2s)
- Self inspection (1s)
- Push product to next position (1s)

Position IV: Attach one HP label (must be done in 10 seconds)
- Check the work of prior position (6s)
- Take off one HP label from box (2s)
- Attach the label to the printer (2s)
- Push product to next position (1s)

Position V: Install three small washers (must be done in 12 seconds)
- Check the work of prior position (6s)
- Take three washers (2s)
- Install the first washer (2s)
- Install the second washer (2s)
- Install the third washer (2s)
- Push product to next position (1s)

Position VI: Install four screws
- Check the work of prior position (6s)
- Install the first screw (2s)
- Install the second screw (2s)
- Install the third screw (2s)
- Push product to next position (1s)

Position VII: Interior Inspection
- Comprehensive inspection of interior of printer (8s to 10s)
- Push product to next position (1s)

New York - Foxconn’s goal to replace existing workforce with 1,000,000 assembly robots over three year period is a unfeasible plan says China Labor Watch executive director Li Qiang.

According to media reports, Foxconn plans to install 1,000,000 Robots within the next three years in order to replace the bulk of their existing labor force and reduce overall labor costs. China Labor Watch (CLW) demands Foxconn to improve its labor treatment rather than simply replacing workers with robots. CLW believes that Foxconn will not be able to achieve this goal within this short period of time for the following reasons:

1) Particularly complex labor processes cannot be fully completed by using only robots

In the past, CLW sent investigators into Foxconn’s factories to observe their assembly line manufacturing methods. There is an enormous amount of labor intensity required to manufacture one HPDeskjet-3000 printer. The assembly line consists of around 150 workers, who produce approximately 3,000 printers per day. On average, each task on the assembly is completed in 12 seconds. Many of these tasks are particularly complex and it would be impossible to have only robots complete them. We have given examples of 7 assembly tasks that we believe could not be solely completed by robots. Please view the attached document below for information regarding these 7 assembly tasks. Other manufacturing workshops have even more complex assembly tasks, which could not be completed solely through robot labor.

2) Robots will not be able to keep up with rapid turnover rate for electronic products

The turnover rate for the introduction of new and updated electronic products is very high. Every new change of an electronic product, however small, has a great effect on the electronic manufacturing process, often resulting in changes to assembly line production. These changes in the manufacturing process would ultimately leave assembly line robots unusable and outdated, unless they were equally updated to perform these new assembly tasks. This undertaking would most definitely come at a financial cost that Foxconn would not be able or willing to bear.

3) Electronic products have a short delivery window that must be met. However, these robots still need to be tested on the assembly line, which would make it initially impossible for the factory to meet customer’s delivery dates.

CLW executive director, Li Qiang, believes, “There is a large turnover rate for Foxconn workers because of the increased militarized way in which they are managed by factory officials. This high turnover rate is a primary reason Foxconn has had difficulty recruiting workers and is now considering installing assembly robots. The crucial factor here is the treatment of Foxconn workers. Foxconn must decrease the labor intensity workers work under and provide each worker with the ability to live a dignified life, in order to keep them working in
the factories.